

# HULTS HB BRUK

2016-2017



MADE IN SWEDEN SINCE 1697

# The story of Hults Bruk

## Craftsmanship with Tradition



The Hults Bruk works have been in operation since 1697. Thanks to meticulous record-keeping, there is a wealth of information about the factory right down to timesheets, accounting records, photographs, and sales books. This elegant Nordic mansion, a century old, still dominates the surroundings of the Hults Bruk forge.

Hults Bruk was originally founded in 1697 in the Hulta Valley in southeastern Sweden. Forging by hand began with nails for ship-building and making iron bars. Later came the forging of metal sheets, anchor chains and castings followed by hand tools such as axes and spades used by farmers in the region for work in the forests and in the fields. By 1870 axes had become a major part of Hults Bruk's production. The then owner, an ironmaster named Ekelund, bought two new axe forging machines in 1877 to meet the demand. The end of the nineteenth century was a turbulent period in Sweden. The Industrial Revolution brought changes across Europe. As a result of major developments in all facets of society, more energy was needed. The increased importance of forestry and the cutting down of trees created the need for many more axes. Today Hults Bruk is a combination of the new and the old but our basic culture has not changed over the years. The striving of each individual blacksmith to always do his very best while relying on a time-honored tradition has resulted in Hults Bruk axes being famous throughout the world.

“Today Hults Bruk is a compelling combination of the new and the old”



# PREMIUM AXES FROM HULTS BRUK

The Hults bruks axe head is hand-forged and made from Swedish axe steel in a foundry that has been in operation since 1697. As part of the hand grinding production process, the steel is struck multiple times thereby increasing its density and resulting in more durability of the axe. The head is constructed in such a way that there is a tempered zone designed to hold a very sharp edge even after many sharpenings. The hickory handle is treated with linseed oil. Each axe comes with a traditional leather protective sheath that is embellished with some unique Swedish decorative elements. (Replacement sheaths and handles are available) The axe is shipped in its own storage box and comes with a detailed user manual.



## HATCHET – JONAKER

The Hults Bruk “Jonaker” is our most compact hatchet. It is intended for tasks such as making kindling, doing light clearing and for any number of backcountry jobs. It is ideal for carrying in your pack or being worn on a belt. This lightweight item has an axe head weight of one pound and a curved hickory handle with a length of 9.4-inches.

ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840762	Hatchet	Jonaker	1 lbs	1 1/2 lbs	9,4" / 235 mm	842026	840707	1 pcs

## HATCHET – ALMIKE

The Hults Bruk “Almike” is a small, all-purpose axe. It is intended for tasks such as making kindling, doing light clearing and for any number of backcountry jobs. This lightweight axe can be worn on a belt. This item has an axe head weight of one pound and a curved hickory handle with a length of 16-inches.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840702	Hatchet	Almike	1 lbs	1 3/4 lbs	16" / 375 mm	842027	840707	1 pcs

## HATCHET – ANEBY

The Hults Bruk “Aneby” is a stout, medium sized axe. Its is designed to offer considerable power and leverage making it deal for hunters to carry out animal skinning and other tasks. Additionally, it is ideally suited for light forest work. This item has an axe head weight of 1.75 lbs. and a curved hickory handle with a length of 20-inches.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840712	Hunting Axe	Aneby	1 3/4 lbs	2 3/4 lbs	20" / 500 mm	842028	840717	1 pcs

## FELLING AXE – KISA

The Hults Bruk “Kisa” is medium sized felling axe for medium to heavy work. Compact enough to be easily carried yet efficient at chopping, limbing and other tasks. This item has an axe head weight of 1.75 lbs. and a curved hickory handle with a length of 26-inches.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840722	Felling Axe	Kisa	1 3/4 lbs	2 6/7 lbs	26" / 650 mm	842029	840717	1 pcs

## CARPENTER’S AXE – TIBRO

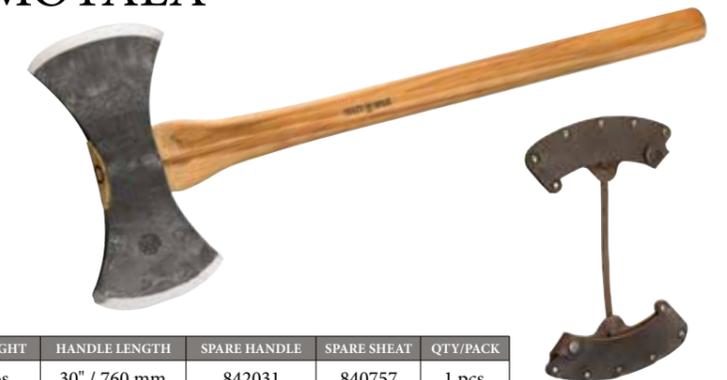
The Hults Bruk “Tibro” is the classic carpenter’s axe. It offers a narrow, long and perfectly straight knife-ground edge and a medium length handle. This item has an axe head weight of 1.75 lbs. and a straight hickory handle with a length of 20-inches.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840732	Carpenter's Axe	Tibro	1 3/4 lbs	2 3/4 lbs	20" / 500 mm	842030	840737	1 pcs

## COMPETITION AXE – MOTALA

The Hults Bruk “Motala” is a heritage piece harkening back to Scandinavian ancient history. While suitable for work, it is primarily employed today in throwing competitions among serious enthusiasts. This item has an axe head weight of 3.75 lbs. and a straight hickory handle with a length of 30-inches.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840752	Competition Axe	Motala	3 3/4 lbs	4 5/8 lbs	30" / 760 mm	842031	840757	1 pcs

## FORESTER'S AXE – AKKA

The Hults Bruk “Akka” is the perfect companion for the wilderness and for tasks such as clearing forest trails. It makes use of a curved 24” American hickory handle is paired with a 1.5 lb. axe head for exceptional leverage and power in a lightweight package. The straight knife-ground edge and finger notch near the neck make carving and bushcrafting tasks a joy. With a total weight of just 2.2 lbs., the Akka is a uniquely portable and multifaceted tool.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840772	Forest Axe	AKKA	1 1/2 lbs	2 1/5 lbs	24" / 600 mm	842032	840725	1 pcs

## THE AMERICAN FELLING AXE

BY DAVE CANTERBURY

The Hults Bruk “American Felling Axe by Dave Canterbury” was developed in partnership with renowned American outdoor skills instructor, author and blacksmith, Dave Canterbury. This large sized felling axe is designed to offer considerable power for cutting down and processing medium or large sized trees. The axe has a head weight of 3 1/2 lbs. and a straight hickory handle with a length of 32-inches.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840782	Felling Axe	American Felling Axe by Dave Canterbury	3 1/2 lbs	4 2/5 lbs	32" / 800 mm	842033	840745	1 pcs

## SPLITTING WEDGE

Make short work of splitting blocks and rounds. This thick wedge of premium steel forces the grain to separate and splits the block with ease, while the tapered head makes it easy to set the wedge in wood.



ART NO	TYPE	MODEL	TOTAL WEIGHT	LENGTH	QTY/PACK
840622	Splitting wedge	SW 1200 US	2 1/2 lbs	9.5" / 245 mm	1 pcs



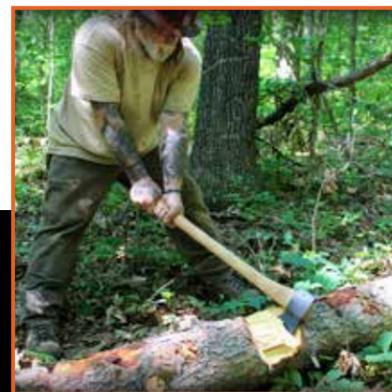
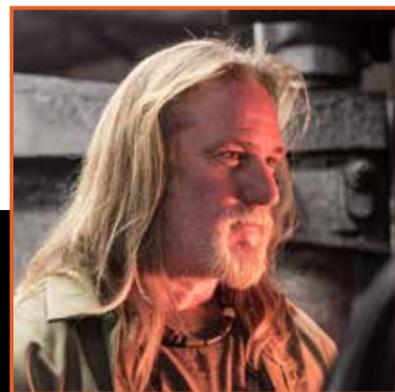
# Dave Canterbury

Dave grew up in the outdoors and spent countless hours camping, hunting, fishing and hiking. Raised in an environment where the outdoors wasn't just a hobby, but rather it truly was an integral part of life. Boating, fishing, hunting, adventure seeking, all part of a culmination of influence and skills Dave would soon relish the opportunity to pass on to others.

After spending time in the military and then working various jobs that touched on his passion for the outdoors (commercial fishing, reptile farm, commercial diving to name a few) Dave focused on making life more simple and turned his focus to his lifelong passion, connecting with the basics, the primitive, the core of what civilization was based upon. Dave started connecting with and participating in 18th century reenacting, he dove deeper into skills like bow making and flint knapping, primitive shelters and primitive navigation that expanded his skillset far beyond the use of a map and compass. Dave stresses the importance of passing down the skills he has learned like hunting, fishing, trapping, metal working and blacksmithing to future generations.

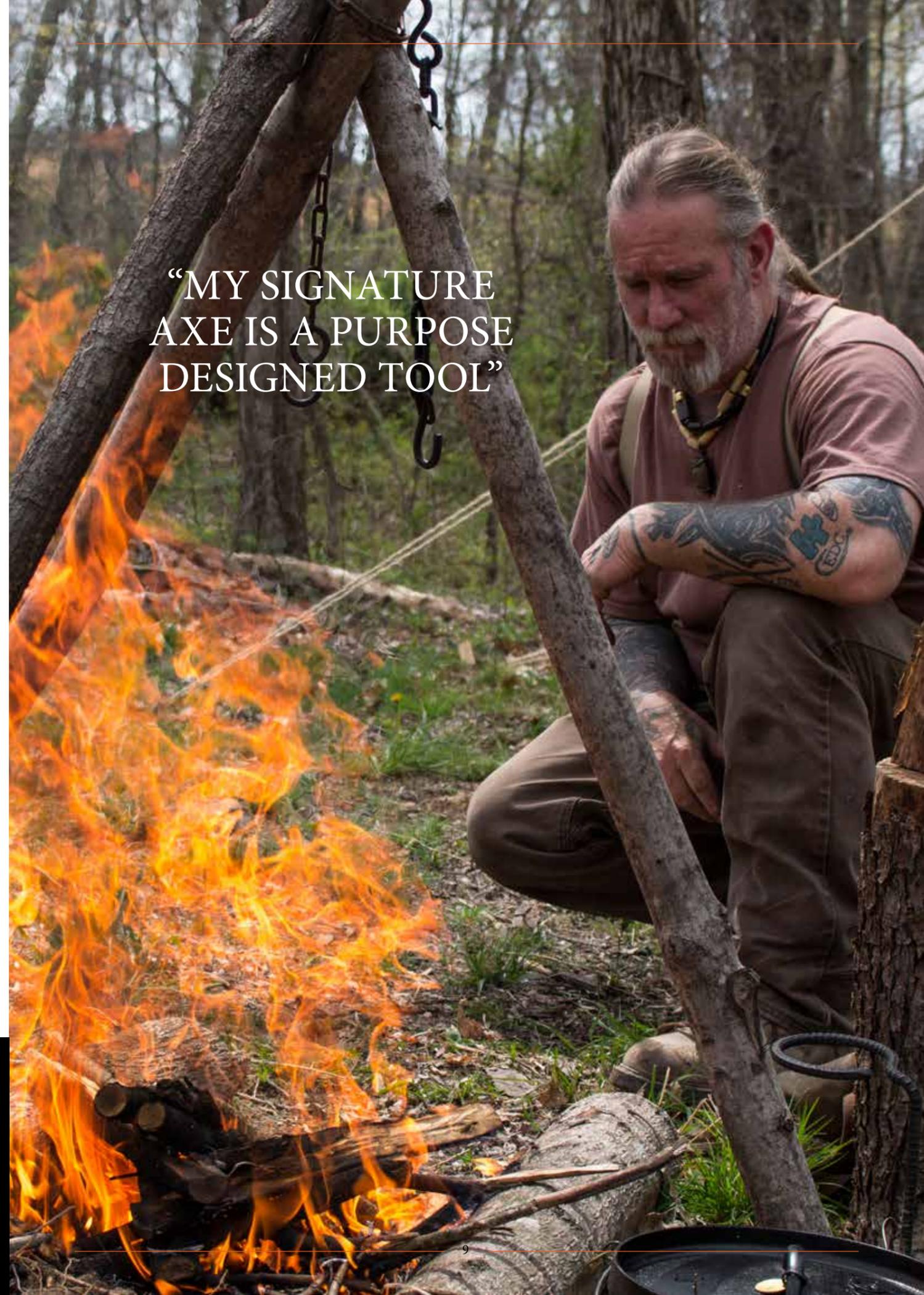
*“My Signature Axe is a Purpose designed tool, made for heavy use in a woodland environment that is made up of many hardwood species. Understanding the features of a tool and its specific intended location of use are the key elements to creating the perfect Woodsman's Axe.”*

*Dave Canterbury*  
DAVE CANTERBURY



Hults Bruk is the oldest axe manufacturer in the world. Their quality and passion for excellence makes them the perfect choice for a design that truly reflects both the usable axe for any woodsman, but also an heirloom tool that will be passed down from generation to generation.

“MY SIGNATURE AXE IS A PURPOSE DESIGNED TOOL”



# STANDARD AXES FROM HULTS BRUK

For thousands of years the axe has been an extension of the arm for human kind. With the help of the axe, man has been able to find his way through unspoiled nature, construct dwellings and butcher wild game. The axe has always been a survival tool, while at the same time it has offered freedom and independence. He who had a sharp axe could defend himself at all times and also prosper.

## HATCHET – TARNABY

The Hults Bruk “Tarnaby” is a small, all-purpose hatchet for basic uses such as making kindling, doing light clearing and working in the garden. This item has an axe head weight of 1.25 lbs. and a handle length of 15-inches. The head is the product of blasted and clear-lacquered ironwork and the curved shaft is made of US-sourced hickory. The handle is treated with linseed oil.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840022	Hatchet	Are	1 1/4 lbs	2 1/5 lbs	15" / 375 mm	842020	840027	1 pcs

## HATCHET – SALEN

The Hults Bruk “Salen” is a compact, all-purpose hatchet for basic uses such as making kindling, doing light clearing and working in the garden. This item has an axe head weight of 1.75 lbs. and a handle length of 20 inches. The head is the product of blasted and clear-lacquered ironwork and the curved shaft is made of US-sourced hickory. The handle is treated with linseed oil.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840061	Hatchet	Salen	1 3/4 lbs	2 3/4 lbs	20" / 440 mm	842023	840067	1 pcs

## FELLING AXE – TORNEO

The Hults Bruk “Torneo” is a compact felling axe intended for bringing down or cutting up small to medium sized trees. This item has an axe head weight of 1.75 lbs. and a handle length of 26-inches. The head is the product of blasted and clear-lacquered ironwork and the curved shaft is made of US-sourced hickory. The handle is treated with linseed oil.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840064	Felling Axe	Torneo	1 3/4 lbs	2 6/7 lbs	26" / 650 mm	842021	840067	1 pcs

## FELLING AXE – KALIX

The Hults Bruk “Kalix” is a compact felling axe intended for bringing down or cutting up small to medium sized trees. This item has an axe head weight of 2.25 lbs. and a handle length of 28-inches. The head is the product of blasted and clear-lacquered ironwork and the curved shaft is made of US-sourced hickory. The handle is treated with linseed oil.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840102	Felling Axe	Kalix	2 1/4 lbs	3 1/3 lbs	28" / 700 mm	842022	840105	1 pcs

## FELLING AXE – ATRAN

The Hults Bruk “Atran” is a felling axe intended for bringing down or cutting up small to larger sized trees. This item has an axe head weight of 3.5 lbs. and a handle length of 32-inches. The head is the product of blasted and clear-lacquered ironwork and the curved shaft is made of US-sourced hickory. The handle is treated with linseed oil.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840182	Felling Axe	Atran	3 1/2 lbs	5 lbs	32" / 800 mm	842024	840186	1 pcs

## SPLITTING AXE – GRAN

The Hults Bruk "Gran" is a small splitting axe intended for lighter duties such as the basic splitting involved with making fireplace wood. This item has an axe head weight of 2 lbs. and a handle length of 20-inches. The head is the product of blasted and clear-lacquered ironwork and the curved shaft is made of US-sourced hickory. The handle is treated with linseed oil.



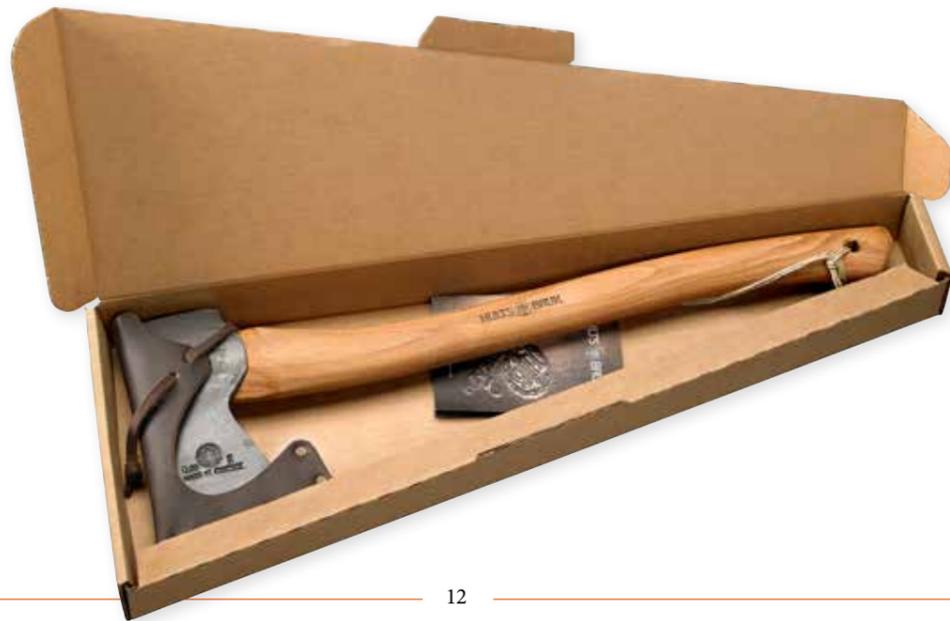
ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840582	Splitting Axe	Gran	2 lbs	3 1/3 lbs	20" / 500 mm	842023	840587	1 pcs

## SPLITTING AXE – BJORK

The Hults Bruk "Bjork" is a larger splitting axe intended for heavier duties such as splitting large logs as well as processing wood for use in a fireplace. This item has an axe head weight of 3.5 lbs. and a handle length of 30-inches. The head is the product of blasted and clear-lacquered ironwork and the curved shaft is made of US-sourced hickory. The handle is treated with linseed oil.



ART NO	TYPE	MODEL	HEAD WEIGHT	TOTAL WEIGHT	HANDLE LENGTH	SPARE HANDLE	SPARE SHEAT	QTY/PACK
840591	Splitting Axe	Bjork	3 1/2 lbs	4 2/3 lbs	30" / 750 mm	842025	840587	1 pcs



# Taking Care of Your Axe

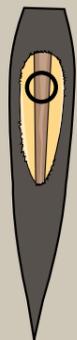
The axe is a robust hand tool that can withstand hard use. But the owner must be prepared to invest in some care to keep it in optimal condition. After using your axe, you should always remove dirt and moisture before putting on the sheath.

If you intend to store the axe for a longer period, you should put some oil or grease on the axe head to avoid rust. The edge is the part of the axe that will bear the most wear during use. To maintain optimum performance from your axe you should sharpen the edge on a regular basis. For best results use a wet sandstone. To ensure that your axe maintains its original functionality, it is important to keep the original shape of the edge by

sharpening the whole length of the edge on both sides. To remove the rough edge and burrs after sharpening, the edge might need to be honed. Put the hone in water or oil and move the hone over the edge with a rotating movement. To prevent loose steel pieces from destroying your edge, the hone needs to be cleaned occasionally. The edge will be extra strong if you use a leather belt to strop the edge afterwards.

Axes from Hults Bruk embody genuine craftsmanship and when used correctly, they can last a lifetime. Each axe is checked carefully before delivery but if a production fault should occur, we will be happy to honor the warranty.

## Sharpen the Edge

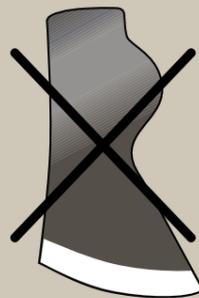


FOR TRIMMING  
FELLING AND  
SPLITTING.

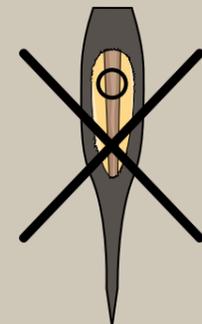


KNIFE SHARP-  
ENED EDGE FOR  
CARVING.

WRONGLY SHARPENED EDGES,  
THE EDGE IS SHARPENED TOO  
THINLY.



A BEVELED EDGE CAN SLIP  
AND HURT THE USER.



*Different axes have different uses. It is important to keep the original shape of the edge when sharpening the axe.*

## Storage and use

Never store your axe in excessively dry places, e.g. in boiler rooms or leaning against a heater. You then risk the shaft drying out and the axe head coming loose during use.

Never strike the neck of the axe with another tool. Never use the axe as a sledge. Only sledge axes can withstand being used as a sledge.



# Re-handle of Your Axe

Re-handle. If an axe breaks, it is almost always the shaft/handle that is the culprit. A damaged shaft can be a safety risk. However, if the head is still in good condition, you can re-use your tool by fitting a new shaft. When fitting a new shaft to your tool, it is important to ensure that the shaft is dry. If it is not and dries after the head has been fitted, there is a danger that the head may come loose. This also applies to the wedge if you fit a new shaft using a wooden wedge.

## To fit a new shaft, do the following:

1. Cut off the existing shaft just below the head.
2. Drill a number of holes in the eye.
3. Tap out what is left and clean the eye.
4. Press and tap the head onto the new shaft, firmly but carefully. Cut off the protruding part of the shaft.
5. Fit the steel wedge so that the end of the shaft fills the eye. If the steel wedge is not sufficient, you should fit a wooden wedge before the steel wedge. You can make this by cutting a wedge from a dry piece of hard timber. Then split the end of the shaft using a chisel. Apply some wood glue, tap in the wooden wedge and then cut off the excess.
6. Tap the steel wedge out so that it locks the wooden wedge in position. Then apply oil to the end of the shaft to protect it against moisture.



## Warranty information

Hults Bruk guarantees that any product produced by Hults Bruk will last for its purpose. The fundamental rule is that only production/design faults or faulty materials are accepted as claims. Products worn out or damaged by misuse, negligence, wrong size etc. are not considered to be approved claims. A handle that is broken when the handle strikes the target rather than the axe head is not covered under warranty. Axe handles are available for purchase.

SWEDEN IS LOCATED IN NORTHERN EUROPE, IN THE EASTERN PART OF OF THE SCANDINAVIAN PENINSULA. IT IS BORDERED BY NORWAY IN THE WEST, FINLAND IN THE NORTHEAST, AND DENMARK IN THE SOUTHWEST

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